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FIG. 6 is a cross-sectional view schematically illustrating an organic light-emitting display apparatus 1' according to another embodiment of the present invention.

The organic light-emitting display apparatus 1' is a bottom-emission type display apparatus. Reference numerals of elements of the organic light-emitting display apparatus 1' shown in FIG. 6 that are the same as reference numerals of elements of the display apparatuses shown in FIGS. 4 and 5 are like elements of the display apparatuses shown in FIGS. 4 and 5. The display apparatus shown in FIG. 6 may further include a transparent electrode layer 216 between the top gate electrode 217 and the second insulating layer 116, a transparent electrode layer 226 between the auxiliary gate electrode 227 and the second insulating layer 116, and a transparent electrode layer 236 between the second electrode 237 and the second insulating layer 116. The top gate electrode 217, the auxiliary gate electrode 227, and the second electrode 237 may each form a double-layered electrode with the transparent electrodes 216, 226, and 236, respectively.

In addition, a pixel electrode 256 of the light-emitting device 25 of the pixel area PXL may be included as a transparent electrode layer. The transparent electrode layers 216, 226, and 236 and the pixel electrode 256 are formed from the same layer with the same material and may include at least one selected from the group consisting of ITO, IZO, ZnO, In₂O₃, IGO, and AZO. Further, in an embodiment, a second pixel electrode 257 is formed on peripheral portions of the pixel electrode 256. The second pixel electrode 257 may be formed from the same layer and with the same material as the top gate electrode 217, the auxiliary gate electrode 227, and the second electrode 237.

FIG. 7 is a cross-sectional view schematically illustrating an organic light-emitting display apparatus 1'' according to another embodiment of the present invention.

The organic light-emitting display apparatus 1'' shown in FIG. 7 is a top-emission type display apparatus. Reference numerals of elements of the organic light-emitting display apparatus 1'' shown in FIG. 7 that are the same as reference numerals of elements of the display apparatuses shown in FIGS. 4 and 5 are like elements of the display apparatuses shown in FIGS. 4 and 5. In FIG. 7, the light-emitting device 25 is included in a top surface. Thus, an opening ratio or aperture may increase.

Thus far, the structure of the organic light-emitting display apparatus according to one or more embodiments of the present invention has been described. The organic light-emitting display apparatus according to one or more embodiments of the present invention has structural characteristics as follows.

First, as on-current increases by using a thin film transistor having a double gate structure including both the top gate electrode 217 and the bottom gate electrode 212, a size of the transistor may be reduced, and an opening ratio or aperture may be increased.

In addition, since overlaps of the top gate electrode 217, source electrode 219a, and drain electrode 219b are removed, and since overlapping areas of the source electrode 219a and the drain electrode 219b are removed by doping a partial area of the bottom gate electrode, an effect of parasitic capacitance may be removed. Therefore, a large-size high-resolution display may be operated by reducing parasitic capacitance in the thin film transistor.

In addition, since a channel length is reduced compared to a conventional oxide thin film transistor by forming the oxide semiconductor region 215, which serves as a channel, on (or

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in an area between) the source contact region 214a and the drain contact region 214b, on-current of the thin film transistor may be increased.

In addition, since thicknesses of the top gate electrode 217 and the third insulating layer 118 may be increased without influencing on-current of the thin film transistor, resistances and capacitances of a gate line and a data line may decrease. Thus, a large-size high-resolution display may be operated.

In addition, as the organic light-emitting display apparatus is manufactured by combining an oxide thin film transistor with excellent current leakage suppressing characteristics and a silicon thin film transistor with excellent electron mobility, pixels may be firmly designed. That is, the oxide thin film transistor may be used in a part where current leakage needs to be suppressed, and the silicon thin film transistor may be used in a part where a large on-current is needed. The first transistor 21 of one or more embodiments of the present invention may be applied to a part where current leakage suppressing characteristics and a large on-current are both needed.

Lastly, as thicknesses of the first insulating layer 113 and the second insulating layer 116 may be reduced, a capacitor having high capacity may be formed by including a first electrode 234 and a second electrode 237. In addition, a double capacitor may be formed by using the first electrode 234, the second electrode 237, and the third electrode 239. Thus, capacity of the capacitor may be increased.

As described above, according to the one or more of the above embodiments of the present invention, a thin film transistor (TFT) substrate, a display apparatus, and a method of manufacturing a TFT array substrate may decrease parasitic capacitance and increase on-current of TFTs.

It should be understood that the example embodiments described herein should be considered in a descriptive sense only and not for purposes of limitation. Descriptions of features or aspects within each embodiment should be considered as available for other similar features or aspects in other embodiments.

While one or more embodiments of the present invention have been described with reference to the figures, it will be understood by those of ordinary skill in the art that various changes in form and details may be made therein without departing from the spirit and scope of the present invention as defined by the following claims and their equivalents.

What is claimed is:

1. A thin film transistor array substrate comprising:

a substrate;

a bottom gate electrode comprising a gate area doped with ion impurities and undoped areas on left and right sides of the gate area;

an active layer on the bottom gate electrode with a first insulating layer therebetween and comprising a source contact region, a drain contact region, and an oxide semiconductor region;

a top gate electrode on the active layer with a second insulating layer therebetween; and

a source electrode in contact with the source, contact region and a drain electrode in contact with the drain contact region, the source electrode and the drain electrode being on the top gate electrode with a third insulating layer therebetween,

wherein the oxide semiconductor region is between the source contact region and the drain contact region.

2. The thin film transistor array substrate of claim 1, wherein the gate area does not overlap the source contact region or the drain contact region.